

EURO - LOCK DRILLING ON SITE

RETRACTABLE GEAR - Drill 600mm from bottom of door to center line of first hole.

OVERHEAD CANOPY - Drill 600mm from top of door to center line of first hole.

DRAWING A-- FULL SLOT.

Drill 6mm-hole top and bottom plus 19mm hole from front through rear stiffener (drill 2 X 32mm holes) cut out shaded area on front face of door.

THIS IS THE SLOT WE MACHINE IN AT THE FACTORY.

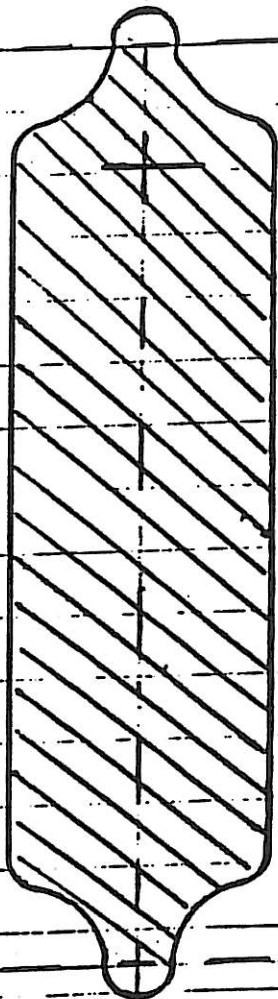
DRAWING B.

Drill all holes shown on face of door, also drill 6mm hole top and bottom through the rear stiffener * via 10mm holes on face also drill through the rear stiffener with 19mm hole ~~Ø~~ on face of door cut out shaded area. (Drill 32mm holes purely to create the slot).

THIS IS THE SLOT SHAPE PRODUCED ON SITE. THIS ALLOWS LOCK TO GO IN WITH LEAST MATERIAL REMOVED

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APPROX 600MM FROM TOP OF DOOR CANOPY
OR 600MM FROM BOTTOM OF DOOR RETRACT
TO CENTRE LINE OF FIRST HOLE.



6MM

HOLES 10MM *
SIZE'S

19mm

19MM

6MM HOLE

A
K 32mm *

32mm

32mm

10mm *

B

600mm

117mm

100mm

60mm

23mm

600mm

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FACE OF DOOR